

Work Order ID 64372

Friday, December 03, 2010 9:01:09 AM



Page 1

Item ID:	D3832-3	Accept		Setup	Start	
Revision ID:						
Item Name:	Mesh (Lid)				Stop	
Start Date:	12/3/2010	Start Qty: 3.00				
Required Date:	12/10/2010	Req'd Qty: 3.00				
Reference:						

Approvals:	Process Plan:		Date:	10-12-3	Tooling:		Date:	
	QC:		Date:		SPC (Y/N):		Date:	

Run	Start	
	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3832	Rev A								

100		0.00							
	SHEAR								
Shear	Memo	0.00							
Shear	1- mesh to size as per dwg D3832								

SAD 11-01-20

3

110		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

Sulabzu

x3

120		0.00							
	Identify as per dwg & Stock Location: WA								
Packaging	Memo	0.00							
Packaging									

SAD 11-01-24

3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			






NOTE: Date & initial all entries



Work Order ID 64372


Friday, December 03, 2010 9:01:09 AM



Page 2

Item ID: D3832-3 Accept  Setup Start 
Revision ID: Stop 
Item Name: Mesh (Lid)
Start Date: 12/3/2010 Start Qty: 3.00  Cust Item ID:
Required Date: 12/10/2010 Req'd Qty: 3.00  Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start 
QC: Date: SPC (Y/N): Date: Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

OK 11/01/24
CL 11/01/24

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, December 03, 2010 9:01:14 AM

Page 1

Work Order ID: 64372

Parent Item: D3832-3

Parent Item Name: Mesh (Lid)



Start Date: 12/3/2010

Required Date: 12/10/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	947.3333	11.9367	37.69484			



Expanded Metal Flat SS



SAD 11-01-20

Location

Loc Qty

Loc Code

MAT

947.333333

114809

80.622943

114853

11.80059

115012

393.8315

115067

13.0125

115171

6.0394

115401

72.0095

115665

5.6216

115989

71.1867

116175

293.2086

25.1200

12.5649

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

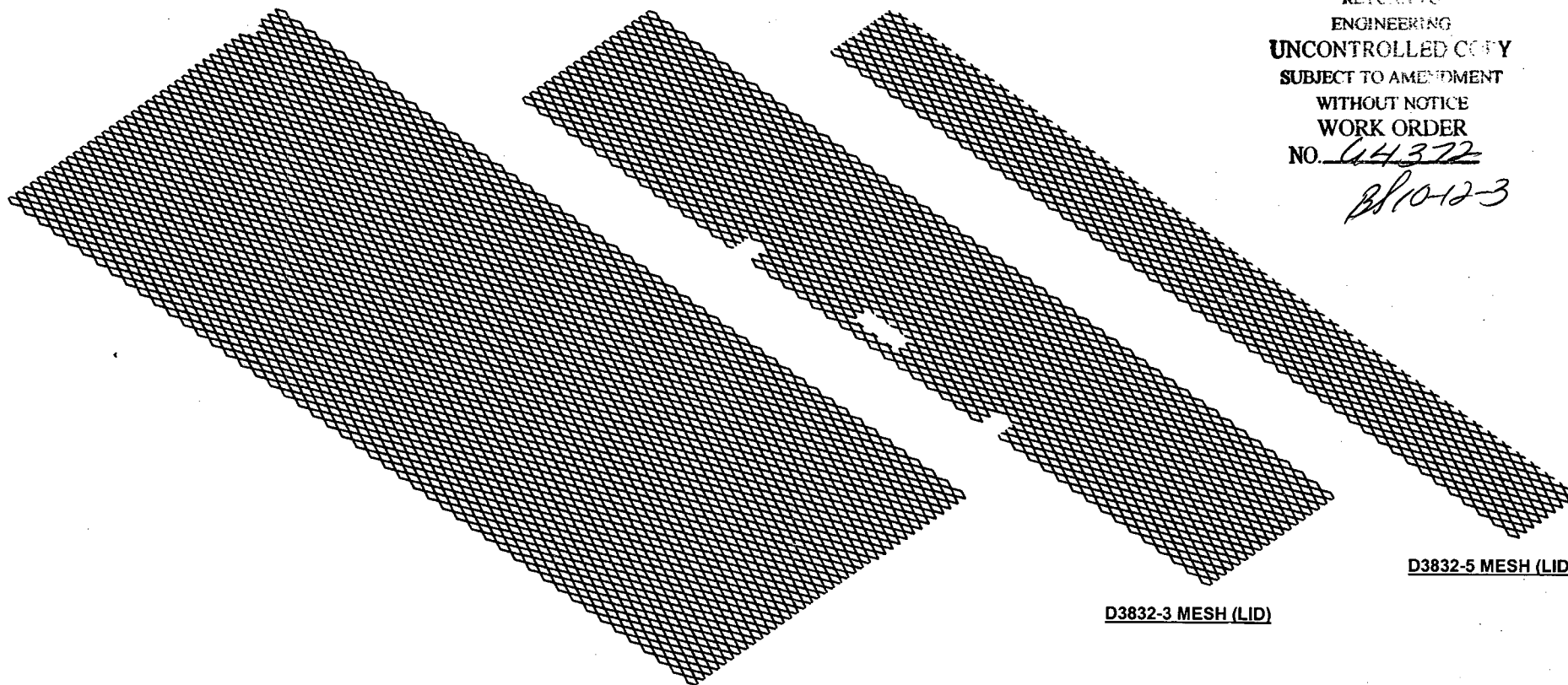
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NOTE: Date & initial all entries

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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 64372
BS10123



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
 08/11/18

- NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWING NO. D3832	SHEET 1 OF 3
TITLE MESH	SCALE NTS
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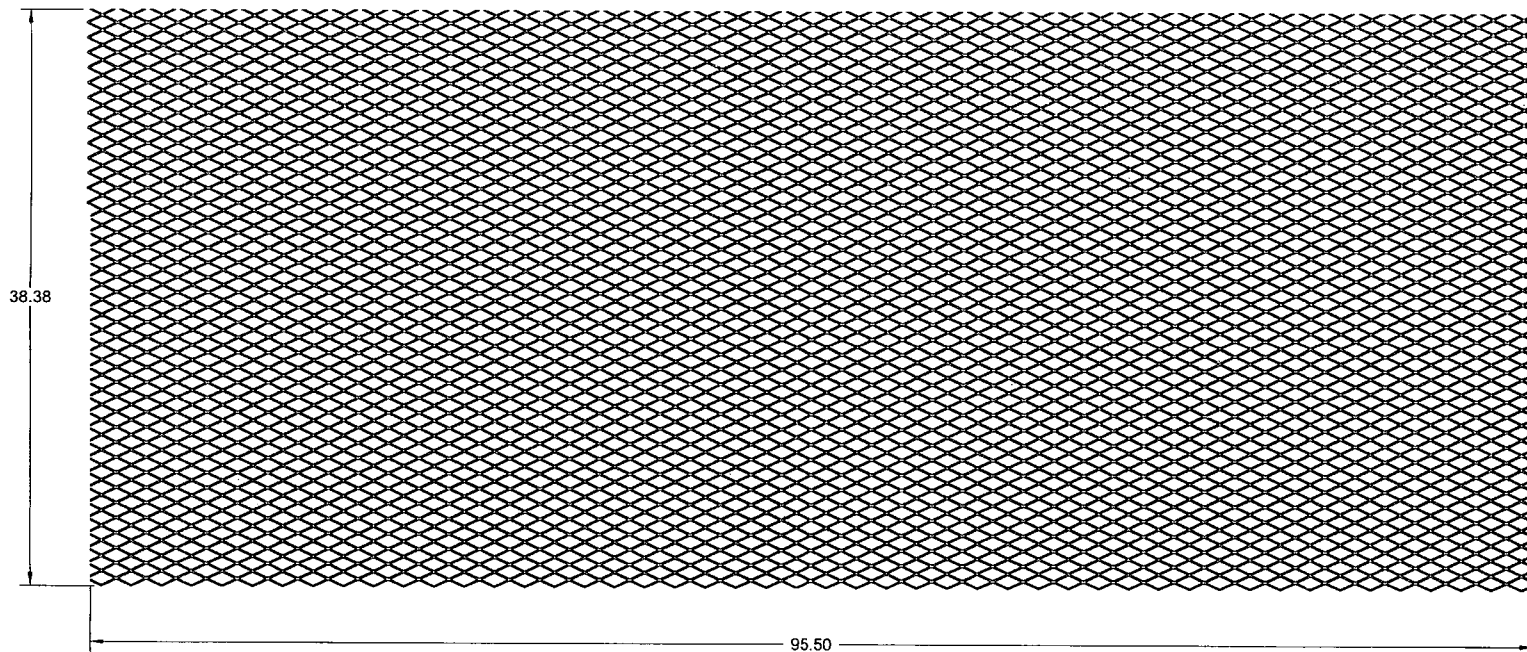
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u/044372



D3832-1 MESH (BASE)

RELEASED
09/11/18

DESIGN	h	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	NJS	DRAWING NO.	REV. A
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APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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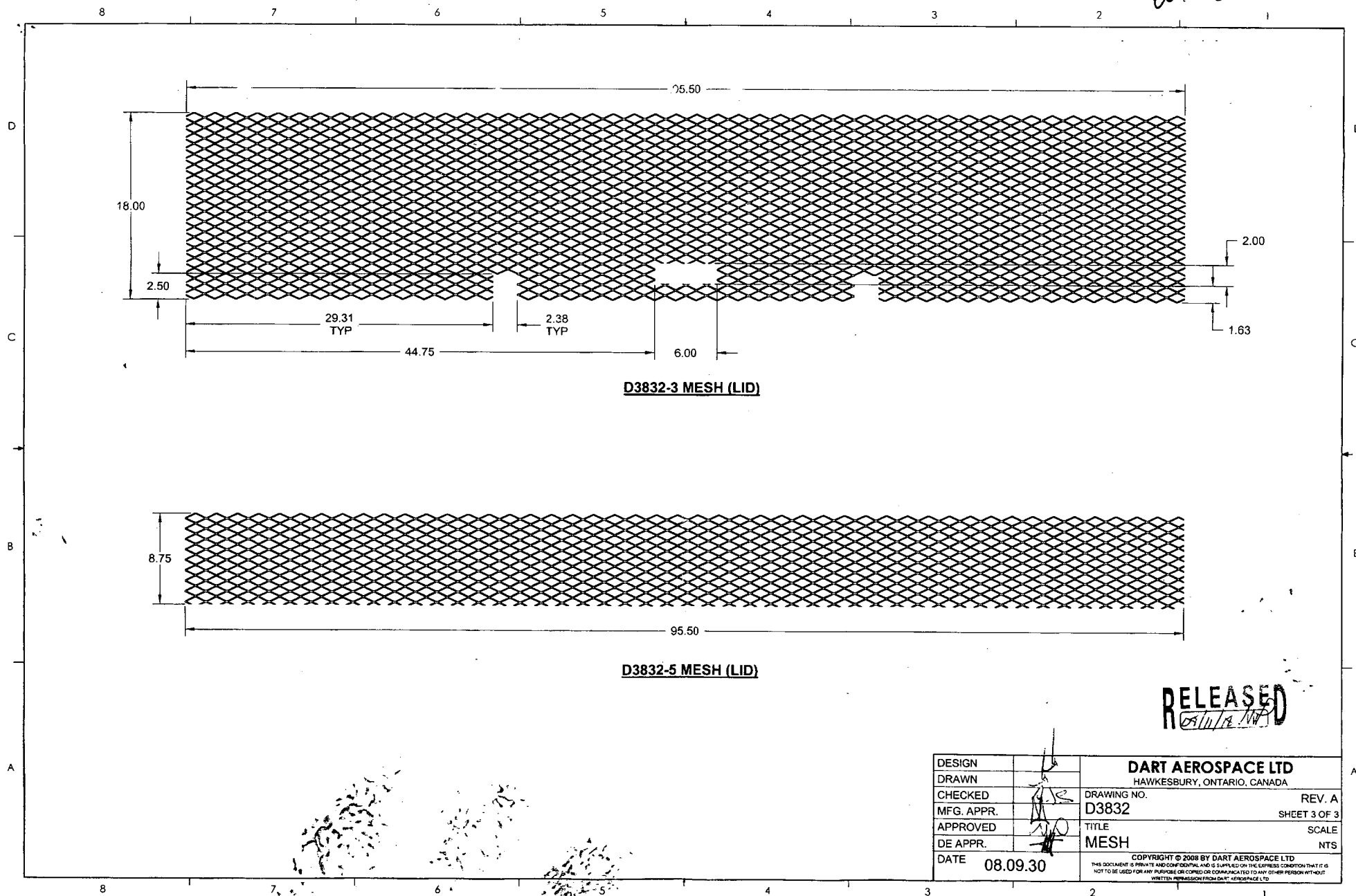
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W1064372



RELEASED

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